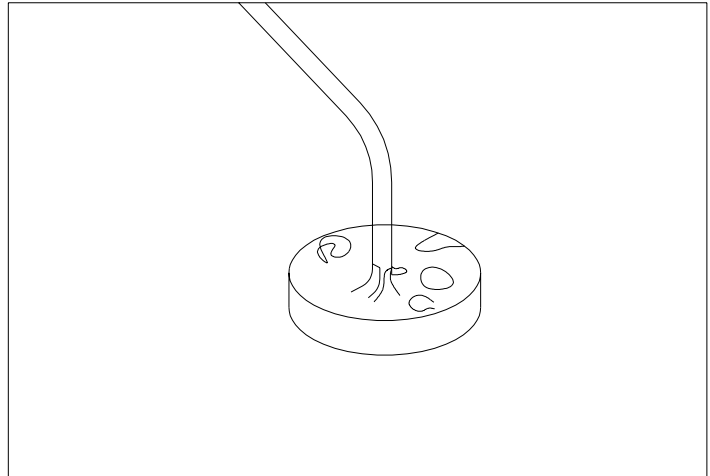


## UNACCEPTABLE

1. Nonwetting around edge exceeds 25% of pad area.
2. Nonwetting of lead.
3. copper showing.



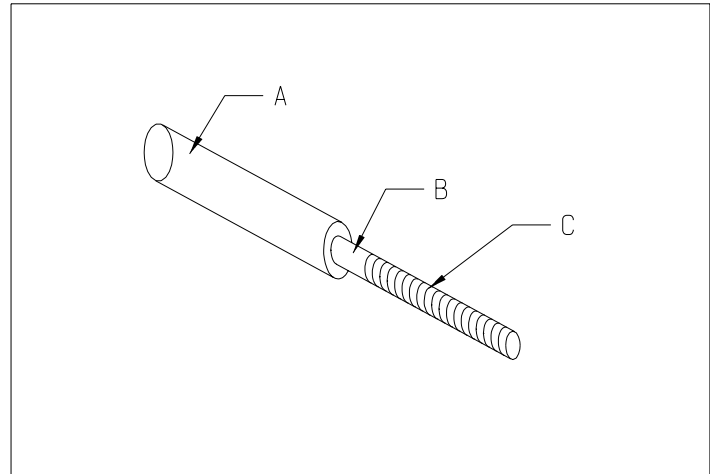
## TINNING WIRE CONDUCTOR

All wire conductors shall be tinned before hand soldering except those which will have crimped terminations.

"A" - Insulation

"B" - Do not tin (1Xo.d. of wire)

"C" - Tin this portion. Wire contour must be visible after tinning



## RE-TINNING COMPONENT LEADS

When it is necessary to re-tin component leads only that portion to be soldered shall be tinned.

